

# How to assemble an aluminum frame

## Hardware Parts:



Blank Back Corner



Tapped Corner with  
Screws



Springs



Hangers

## Instructions:

1. Carefully remove aluminum frame pieces from plastic wrap and clean if needed.
2. Turn frame pieces over so you can see the groove in the back.
3. Using 1 blank back corner and 1 tapped corner with screws in each corner, assemble three pieces of the aluminum frame molding. To assemble these pieces place a blank corner (on bottom) and a corner with screws (on top) together into the same groove on the back of the aluminum frame molding. One side of the corner will fit in once piece of molding and the other side will fit into another (so it forms a corner). Tighten the screws on the corner to hold the frame pieces together. Once the three pieces are together, it should look like this:



4. Slide your glass, mat, artwork, backing, etc. into the frame through the side that has not yet been assembled.
5. Now you can finish assembling your frame. Using the other two sets of blank corners and corners with screws, attach the final piece of frame molding to complete your frame.
6. You may notice that once your frame is together, there is space left between your backing board and the back of the frame and your materials are not held securely. Use the springs to correct this problem. Place a spring on your backing material near the edge of your frame. Flatten the spring with your fingers and slide it under the frame molding so it takes up the space between your frame and backing material. Repeat this putting one spring every 5-7 inches around your frame.
7. If you would like to hang your frame, attach the hangers to the back of your completed frame. These will “snap” into the groove on the back of your frame molding and can then be tighten using a screw driver. Place these hangers about 1/3 of the way down from the top of your framed art.
8. Once the hangers have been tightened to the back of the frame, attach wire to the hangers. Now you are ready to hang your frame!